

TECHNICAL SPECIFICATIONS OF DUAL TYPE AIRCON

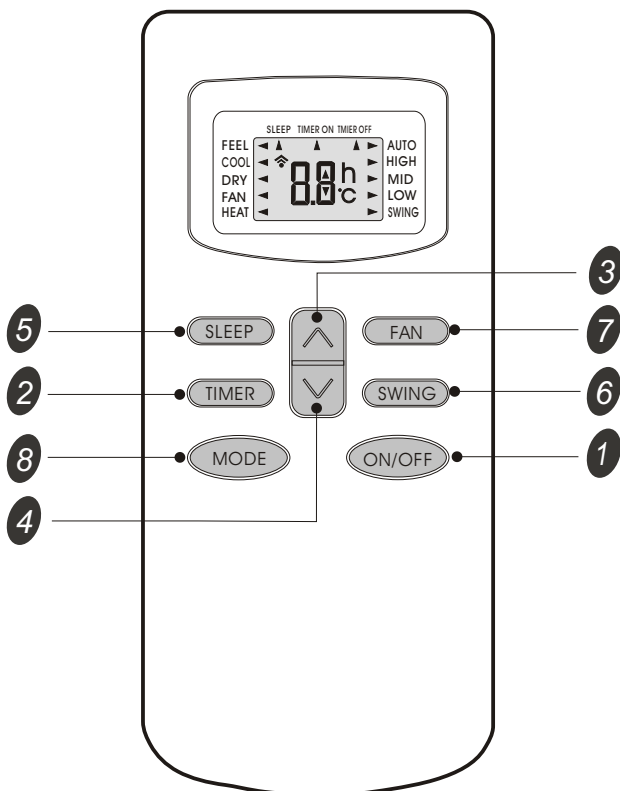
MODEL TYPE		(09+09)	(09+12)	(12+12)
COOLING ONLY OR HEAT PUMP		HEAT PUMP		HEAT PUMP
CONTROL TYPE		REMOTE		REMOTE
RATED COOLING CAPACITY	BTU/H	9000	9000	9000 12000 12000 12000
RATED HEATING CAPACITY	BTU/H	9900	9900	9900 13200 13200 13200
EER FOR COOLING	BTU/H/W	9.89	9.89	9.89 11 10.6 10.6
COP FOR HEATING	BTU/H/W	10.4	10.4	10.4 10.9 10.4 10.4
MOISTURE REMOVAL	LITERS/H	0.85	0.85	0.85 1.28 1.28 1.28
INDOOR NOISE LEVEL IN COOLING	LOW	dB(A)	32	32 34 34 34
	MIDDLE	dB(A)	34	34 36 36 36
	HIGH	dB(A)	36	36 38 38 38
Outdoor Unit NOISE LEVEL	dB(A)	54		59 61
POWER SUPPLY	Voltage	220-240V~/50HZ		
RATED CURRENT	COOLING	A	8.3	9 10.2
	HEATING	A	8.6	9.8 11.4
RATED INPUT	COOLING	W	910	910 910 1090 1125 1125
	HEATING	W	950	950 1210 1260 1260
REFRIGERANT R22	g	830	830	760 1130 1200 1200
COMPRESSOR	TYPE	ROTARY		ROTARY
EVAPORATOR	LOUVER FIN TUBE TYPE(Φ 7)			
CONDENSER	LOUVER FIN TUBE TYPE(Φ 9.52)			
INDOOR FAN TYPE	CROSS FAN		CROSS FAN	CROSS FAN
Indoor AIR Circulation (cooling)	m3/h	380		380 480 480
INDOOR FAN SPEED (H/M/L)	COOLING	rpm	1150/1050/950	1150/1050/950 1270/1170/1000 1270/1170/1000
	HEATING	rpm	1150/1050/950	1150/1050/950 1250/1150/1000 1250/1150/1000
	DRY	rpm	950	950 1000 1000
	SLEEP	rpm	950	950 1000 1000
INDOOR MOTOR OUTPUT	W	28	28	35 35
OUTDOOR FAN TYPE	PROPELLER FAN		PROPELLER FAN	PROPELLER FAN
OUTDOOR FAN SPEED	rpm			
OUTDOOR FAN MOTOR OUTPUT	W	110	200	160
CONNECTING PIPE	LIQUID	INCHES	1/4"	1/4" 1/4"
	GAS	INCHES	3/8"	3/8" 3/8"
NET DIMENSIONS (W×H×D)	INDOOR	mm	718×240×180	718×240×180 770×240×180 770×240×180
	OUTDOOR	mm	835×605×285	830×710×310 950×870×340
NET WEIGHT	INDOOR	Kg	7	7 8 8
	OUTDOOR	Kg	48	59 75
PACKING DIMENSIONS (W×H×D)	INDOOR	mm	805×325×270	805×325×270 863×325×270 863×325×270
			863×325×270	
	OUTDOOR	mm	955×675×375	935×785×405 1060×945×440
GROSS WEIGHT	INDOOR	Kg	9	9 10 10
	OUTDOOR	Kg	54	65 83
LOADING CAPACITY	40'/40'HQ			

Operation Details

Remote controller

Remote controller

The remote controller transmits signals to the system.



- 1 ON/OFF button**
Used to start and stop operation when pressed.
- 2 TIMER button**
Used to select TIMER operation.
- 3 UP button (TOO COOL button)**
Used to increase the set room temperature and time.
- 4 DOWN button (TOO WARM button)**
Used to decrease the set room temperature and time.
- 5 SLEEP button**
Used to set or cancel sleep mode operation.
- 6 VANE control button**
Used to adjust airflow direction.
- 7 FAN SPEED control button**
Used to select the indoor fan motor speed: Auto, High, Mid and Low.
- 8 MODE button**
Used to select the type of operation mode: Feel, Cooling, Dry, Fan and Heating(Only for Heat Pump).

Note: Each mode and relevant function will be further specified in following pages.

Remote Control

The remote controller is not preset as Cooling Only Air Conditioner or Heat Pump by manufacturer. Each time after the remote controller replace batteries or is energized, the arrowhead will flashes on the front of "Heat" or "Cool" on LCD of the remote controller.

User can preset the remote controller type depending on the air conditioner type you have purchased as follows:

Press any button when the arrowhead flashes on the front of "Cool", Cooling Only is set.

Press any button when the arrowhead flashes on the front of "Heat", Heat Pump is set.

If you don't press any button within 10 seconds, the remote controller is preset as Heat Pump automatically.

Note :

If the air conditioner you purchased is a Cooling Only one, but you preset the remote controller as Heat Pump, it doesn't bring any matter. But if the air conditioner you purchased is a Heat Pump one, and you preset the remote controller as Cooling Only, then you CAN NOT preset the Heating operation with the remote controller.

Indoor Unit Electronic Control Function

1. Safety Control

(1) Time Delay Safety Control

- 3 minutes delay for compressor---The compressor is ceased for 3minutes to balance the pressure in the refrigeration cycle in order to protect the compressor.
- 2 minutes delay for 4-way valve---The 4-way valve is ceased for 2 minutes to prevent the refrigerant-gas abnormal noise when the HEATING operation is OFF or switch to the other operation mode.
- 20 seconds delay for indoor fan--- When the assistant thermistor turns off, the indoor fan operates in low speed for 20 seconds to release the heat of indoor unit.

(2) Indoor Pipe Temperature Sensor Frost Prevention Control

When the indoor pipe temperature sensor reads 0 or below for 5 minutes, the indoor pipe temperature sensor frost prevention control starts. The compressor and outdoor fan stop and indoor fan operates at high speed for 3 minutes. After that, if the indoor pipe temperature sensor reads less than 5 this control prolonged until the indoor pipe temperature sensor reads 5 or more.

(3) High Temperature Protection Control

During HEATING operation, the outdoor fan motor and compressor are controlled by the indoor pipe temperature to prevent the high temperature of compressor.

Outdoor fan OFF: when the indoor pipe temperature is 50

Outdoor fan ON: when the indoor pipe temperature is 48

Compressor OFF: when the indoor pipe temperature is 62

Compressor ON: when the indoor pipe temperature is 48

2. "I Feel" Mode Operation

- (1) When the "I Feel" mode is selected, the operation mode and initial set temperature are determined by the initial room temperature at start-up of the operation except to turn off the air conditioner and operates it again.
- (2) If the mode is change to "I Feel" mode from other mode, the "I Feel" mode doesn't operate until compressor stop for more than 3 minutes.

Mode	Initial room temperature	Initial set temperature
COOLING	26 or more	24
DRY	20 to 25	18
HEATING for Heat Pump Type FAN for Cooling Only Type	Less than 20	23

- In the "I Feel" mode , when the controller receives the up or down single of temperature, the set temperature can adjust by 1 upper or lower. The biggest you can adjust by 2 upper or lower.

3. "COOLING" Mode Operation

- (1) When the COOLING mode is selected without setting temperature, the system will set the set temperature at 26 automatically with the AUTO FAN speed.
- (2) When selecting the COOLING mode operation, the system will operate according to the setting by the remote controller and the operation is as following:

Room Temp.					
Set TEMP. + 1					
Set TEMP. - 1					
Time	More than 2 min	More than 2 min	More than 2 min	More than 2 min	More than 2 min
Indoor Fan	Set Speed	Set Speed	Set Speed	Set Speed	Set Speed
Compressor	ON	OFF	ON	OFF	ON
Outdoor Fan	ON	OFF	ON	OFF	ON

4. "DRY" Mode Operation

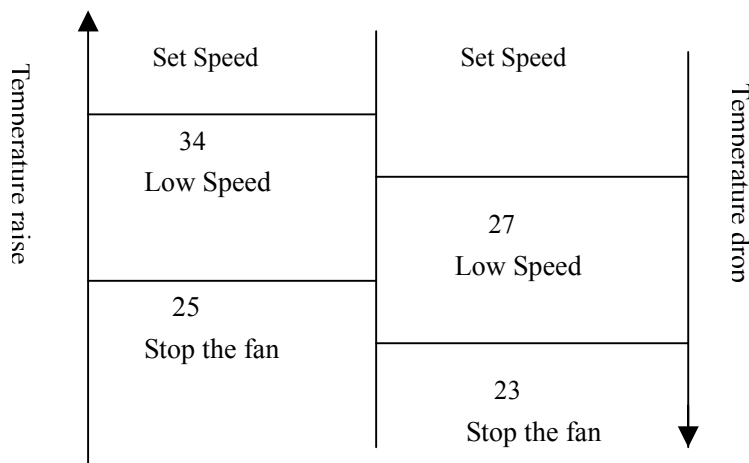
- (1) The system for DRY operation used the same refrigerant circle as the cooling circle.
- (2) When the system operates in DRY mode ,at first it operates in cooling mode at 16 or 18 for 3 minutes. And then, the system operates in cooling mode with low speed that regards the temperature of the room temperature sensor reads decrease 2 as the set temperature. During the course of this, the fan speed set operation is failing but the vane motor can be controlled.

5. "HEATING" Mode Operation (Only available for Heat Pump)

- (1) When the HEATING mode is selected without setting temperature, the system will set the temperature at 23 automatically with the AUTO FAN speed.
- (2) When selecting the HEATING mode operation, the system will operate according to the setting by the remote controller and the operation is as following:

Set Temp. + 1					
Set Temp. - 1					
Room Temp.					
Time	More than 2 min	More than 2 min	More than 2 min	More than 2 min	More than 2 min
Compressor	ON	OFF	ON	OFF	ON
Outdoor fan	ON	OFF	ON	OFF	ON

- (3) In HEATING mode, the indoor fan motor speed is controlled by Cold Air Prevention Control.
- (4) Cold Air Prevention Control
 - The function is intend to prevent cold air from being discharged when the heating operation starts or when defrosting.
 - The indoor fan speed will be controlled as following.
 - The vane angle is at the angle C(100 °).



- During the heating operation, if the compressor stops that it will adjust the indoor fan speed, after 30

seconds to stop the fan.

(5) Defrost

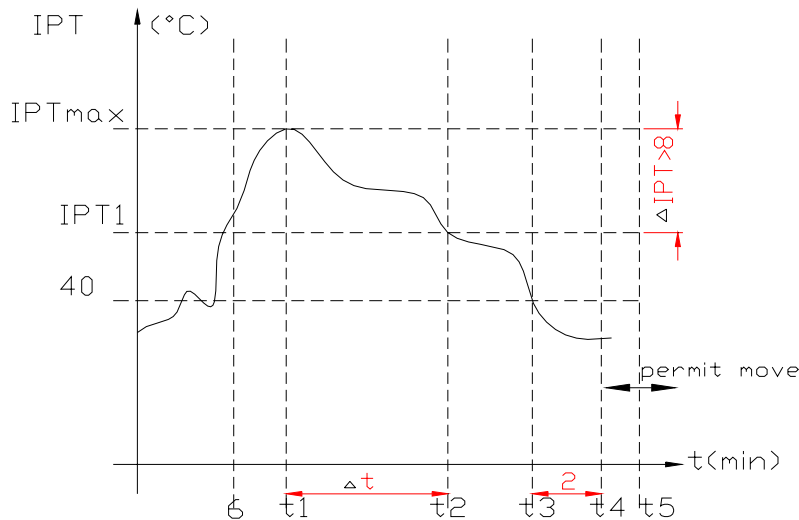
Defrosting of the outdoor heat exchange is controlled by the microprocessor with detection by the indoor pipe temperature sensor.

Defrost control type is according to the JC on the PCB whether is connected.

● **When the JC is connect on the PCB**

When one of the conditions of A, Band C is satisfy, the defrosting operation stars.

A. IPT--- indoor pipe temperature



In the condition A, it must satisfy the conditions a), b) and c) then into defrosting operation.

- a) $IPT1$ satisfy $IPT1 = IPT_{MAX} - IPT (8)$
- b) $t5 \leq 50$ minutes (the compressor cumulative operation time ≤ 50 minutes, $t5$ is permitted move and lower than $t1$ too).
- c) $IPT < 40$, and keep 2 minutes.

According to the condition A enter the defrosting operation, the first defrosting operation time is 8 minutes; After defrosting operation one cycle, and then judge and regulate the defrosting operation time.

B. After the compressor cumulative operation time exceeds 120 minutes and the temperature of the IPT is less then 35 for 2 minutes. When the defrosting operation time on this condition exceeds 8 minutes, it will terminate.

C. After the compressor operation continuously for 20 minutes and the IPT is less than 23 or from the last time of defrosting operation is 50 minutes or more interval. When the defrosting operation time on this condition exceeds 10 minutes, it will terminal.

● **When the JC isn't connected on the PCB**

When the conditions of a) or b) is satisfy, the defrosting operation starts.

- a) Under the heating operation, the compressor cumulative operation time exceeds 50 minutes and the temperature of the outdoor pipe temperature sensor reads lower than $- 8$
- b) Under the heating operation, the compressor cumulative operation time exceeds 50 minutes, if the indoor pipe temperature sensor reads lower than 40 continuously for 2 minutes.

Note: If haven't the outdoor pipe temperature sensor that use the condition b) to defrost, against use the condition a).

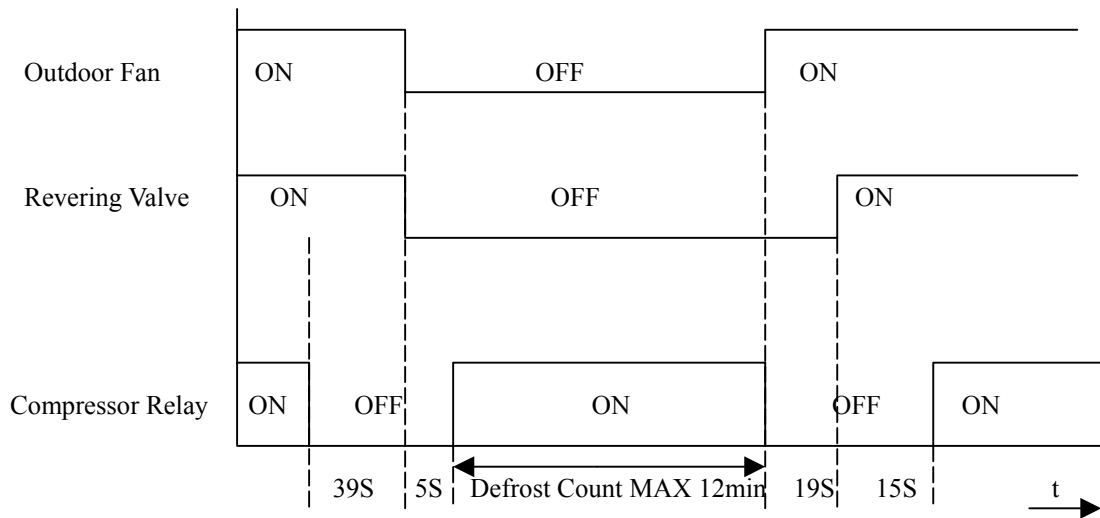
● **Defrost terminating conditions**

When the condition c) or d) is satisfy, the defrosting operation will terminal.

- c) The outdoor defrost sensor reads 20 or more.

d) The defrosting time exceeds 10 minutes.

● **Defrosting time chart**



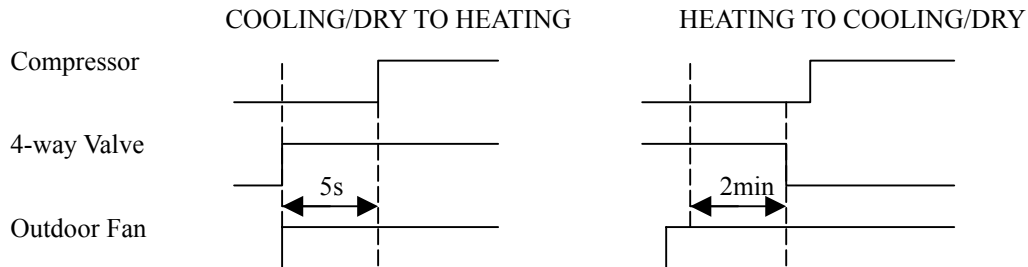
6. “FAN” mode operation

The indoor fan motor always turns on at the set speed and the vane motor turns on at the set fettle.

7. 4-way Valve control

HEATING ON
 COOLING/DRY OFF

The 4-way valve reverses for 5 seconds right before start-up of the compressor as following chart:



8. “SLEEP” mode

When the SLEEP button is pressed, the SLEEP mode is selected as following:

- The indoor fan speed is set at the low speed, the power lamp and the sleep lamp is on, the temperature off after 5 minutes.
- When selecting COOLING/DRY operation with SLEEP mode, the set temperature will be raised by 1 1 hour later and by 2 2 hour later.
- When selecting HEATING operation with SLEEP mode, the set temperature will be dropped by 1 1 hour later and 2 2hour later.
- After the System operates in SLEEP mode for 8 hours, it will stop automatically.

9. Fan motor control

(1) Rotational frequency feedback control

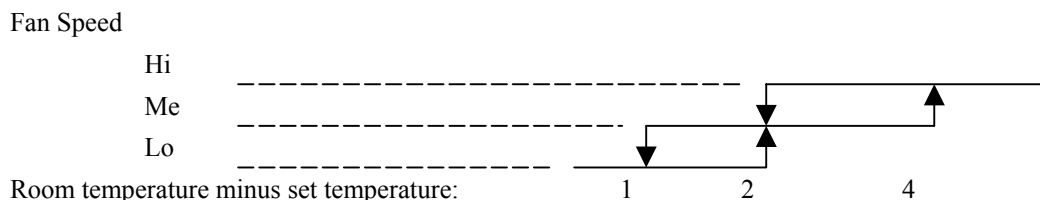
The indoor fan motor is equipped with a rotational frequency sensor, and outputs signal to the microprocessor to feedback the rotational frequency. Comparing the current rotational frequency with the target rotational frequency, the microprocessor adjusts fan motor electric to make the current rotational frequency close to the target rotational frequency. With this control, when the fan speed is switched, the rotational frequency changes smoothly.

(2) When the rotational frequency feedback signal has not output for 5 seconds (or when the microprocessor

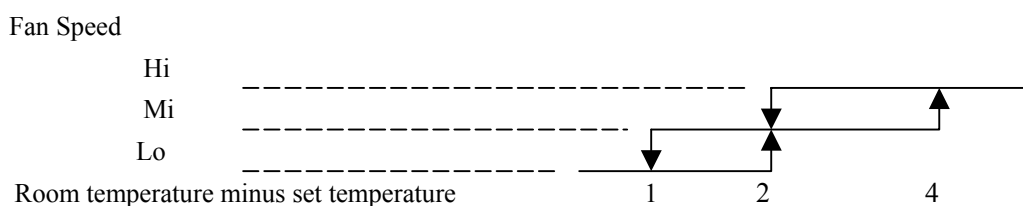
can't detect the signal for 5 seconds), the fan motor is regarded locked-up. Then the electric current to the fan motor is shut off. 10 seconds later, the electric current is applied to the fan motor again. During the fan motor lock-up, the POWER indicator lamp flashes on and off 6times/cycle or E6 to show the fan motor abnormality.

10. Auto Fan Speed Control

- (1) When the auto fan speed is selected, the indoor fan motor speed is automatically controlled by the room temperature and the set temperature.
- (2) In COOLING mode, the indoor fan motor operates as following:



- (3) In HEATING mode, the indoor fan motor operates as following;



11. Auto Vane Operation control

- (1) Vane motor drive

The unit is equipped with a stepping motor for the vane. The rotating direction, speed, and angle of the motor are controlled by pulse signal transmitted from indoor microprocessor.
- (2) Positioning

The vane is once pressed to the vane stopper below to confirm the standard position and then set to the desired angle. The positioning is decided as follows:

 - When the ON/OFF button is pressed.
 - When the vane control is change from AUTO to MANUAL.
 - When the SWING is finished.
 - When the test run starts.
 - When the power supply turns ON.
- (3) The auto vane changes as follows by pressing the VANE CONTROL button.
- (4) VANE AUTO mode

In vane auto mode, the microprocessor automatically determines the vane angle and operation to make the optimum room-temperature distribution.
- (5) SWING mode

When presses the SWING button, the vane swings.

12. TIMER Operation

- (1) To activate the air conditioner at the desire time, follow the procedure specified below(the remote control and air conditioner are switched off):
 - Press the Timer button.
 - Select the desired mode by pressing the Mode button.
 - Select the desired temperature by pressing the ▲ ▼ button(only possible when the 'cool' or 'heat' mode is selected).
 - Select the ventilator speed (low, medium or high) or automatic mode(only possible when the feel, Cool or Heat mode is selected) by pressing the Fan button.

The ventilator always operates in the Auto mode when the Dry mode is selected.

- Select Swing or no Swing by pressing the Swing button.
- Press the Timer button('h' flashes).
- Use the ▲▼ button to select the time at which the air conditioner must activate (between 0 and 10 hours can be set at every half hour-between 10 and 24 hours can be set at every hour).
- Press the Timer button ('h' stops flashing) and the preset time appears in the display.
- Press the Timer button again to delete the selected data from the memory.

Note : If no buttons are pressed during the programming of the timer function, the remote control will switch off automatically after 10 seconds.

(2) To switch the air conditioner off at the desired time, follow the procedure specified below (the remote control and air conditioner are switched off):

- Press the timer button.
- Use the ▲▼ button to select the time at which

13. EMERGENCY Operation

When the EMERGENCY Operation switch is pressed once, COOLING mode is selected and if in 3 seconds the EMERGENCY Operation switch is pressed again, mode is selected. Then pressed once again, the unit is switch off.

When the remote controller is missing, has failed or the batteries run down, press the EMERGENCY Operation switch on the front of the indoor unit. The unit will start.

The first 30 minutes of operation will be the test run operation. The operation is for servicing. The indoor fan runs at high speed and the system is in continuous operation. The thermostat is ON and the timer is reset to normal.

After 30 minutes of test run operation the system shifts to AUTO COOLING/HEATING mode, and the indoor fan runs in automatic speed. The operation continues until the EMERGENCY operation switch is pressed or a button on the remote controller is pressed, the normal operation will start.

NOTE: Do not press the EMERGENCY Operation switch during normal operation.

14. AUTO RESTART Function(Optional)

1. When the indoor unit is controlled with the remote controller, the operation mode, set temperature, and the fan speed are memorized by the indoor electric control PCB. The AUTO RESTART function sets to work the moment power has restored after power failure. Then, the unit will restart automatically.

2. How to set the AUTO RESTART function.

- Press the emergency switch and power supply to the PCB following, keep 10 seconds and the buzzer will beep three times. The AUTO-RESTART is set.
- Do the operation again, the buzzer will beep four times and the AUTO-RESTART function is cancelled.

15. Failure Display and Handling

a) Failure Display

When the controller is failure, the buzzer will voice long for three times, and displays the failure from the failure lamp.

b) Failure Code

If have the digital pipe that display the failure code for digital pipe, or display for the run lamp.

Type of failure	The lamp flash	Display of digital pipe
The failure of room temperature sensor	Once/cycle	E1
The failure of indoor pipe temperature sensor	Twice/cycle	E2
The failure of indoor fan motor	6 times/cycle	E6

c) Failure Handling

- When the room temperature sensor or the indoor pipe temperature sensor is failure, the system will be shut off, the compressor will be OFF, and the outdoor fan and the indoor fan will be OFF. The system doesn't receive the signal of remote controller except the signal of shut off it. When the failure disappear, the controller can operate in normal mode. before this, presses the "ON/OFF" to start the

system, and it will operate in COOLING or HEATING for 30 minutes, and follows shut off. During this, it displays the failure and the protection is failing. You must be given the electric again to operate it. In the failure, you can operate the FAN mode.

- When the outdoor protects in the COOLING or DRY, the outdoor unit stops, the indoor fan operates in set speed ; and in the HEATING, the outdoor unit stops, the indoor fan operates in cold air prevention control. The system doesn't receive the signal of remoter controller except the signal of shut off it. When the system check the voltage is 220V and the delay control is finished, it operates at normal again.
- When the indoor fan motor is failure, the compressor is stopped, the outdoor fan and indoor fan is stopped and display the failure. The system doesn't receive the signal of remoter controller except the signal of shut off it.

d) Display Of The Control

In the display board the lamp from left is the POWER lamp(Red), the SLEEP lamp(Yellow), the TIMER lamp(Yellow), the RUN lamp(Green).

g) When gives the control electric, the buzzer voices a long for 0.3 second per cycle.

Outdoor Unit Electrical Control Function

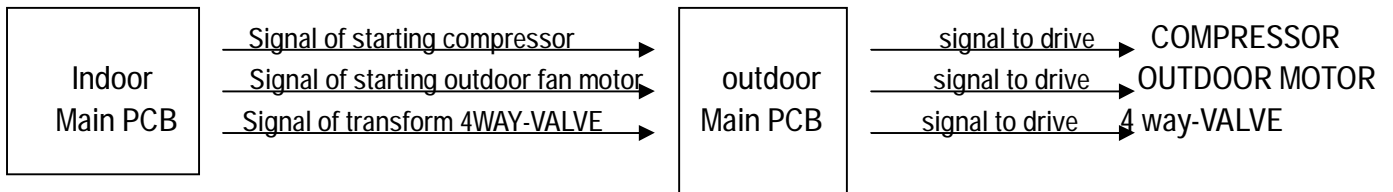


1. SYSTEM CONSTITUTE

Every dual type AC above is consist of two indoor units and one outdoor unit correspondingly it's refrigerant cycle system is consist of two same single refrigerant cycle systems. There are two compressor two 4 way- valves and just one outdoor fan motor in the one outdoor unit.

2. FUNCTION OF CONTROL

Control program is following:



1) Display of trouble

Trouble	display
High temperature protection of condenser	The red LED on outdoor PCB flash 4 times per 8 seconds
No.1 Sensor of condenser is wrong	The red LED on outdoor PCB flash 1 time per 8 second
No.2 Sensor of condenser is wrong	The red LED on outdoor PCB flash 2 times per 8 second

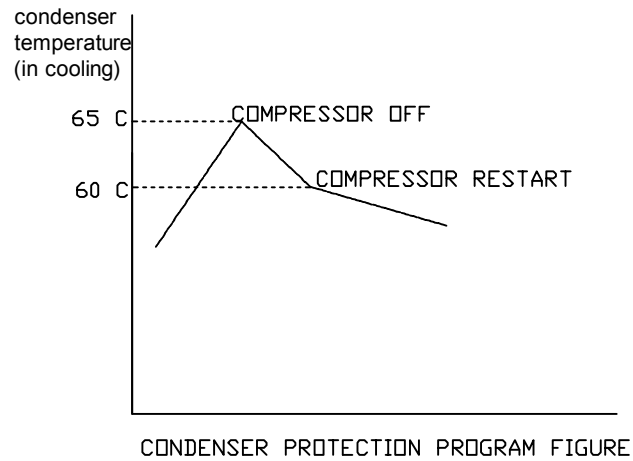
2) Function of protections

A. 4 way-valve will delay 30 seconds to transform mode for protecting compressor

When AC is in heating, if it is commanded to transform from heating to cooling, the 4 way-valve Will delay 30 seconds to transform mode for protecting of compressor

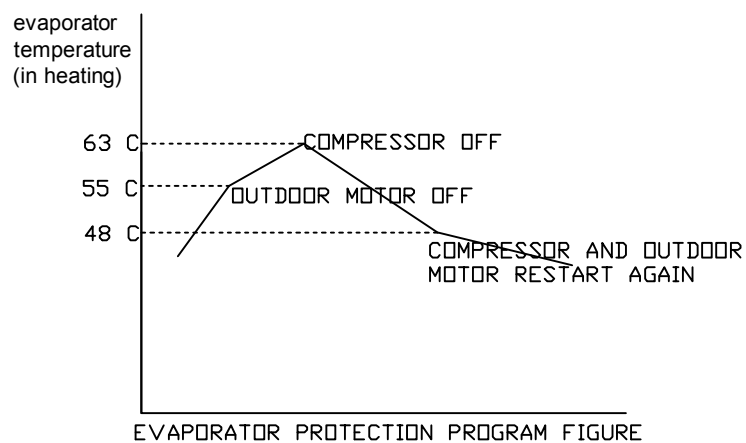
B. High temperature protection of condenser (in cooling)

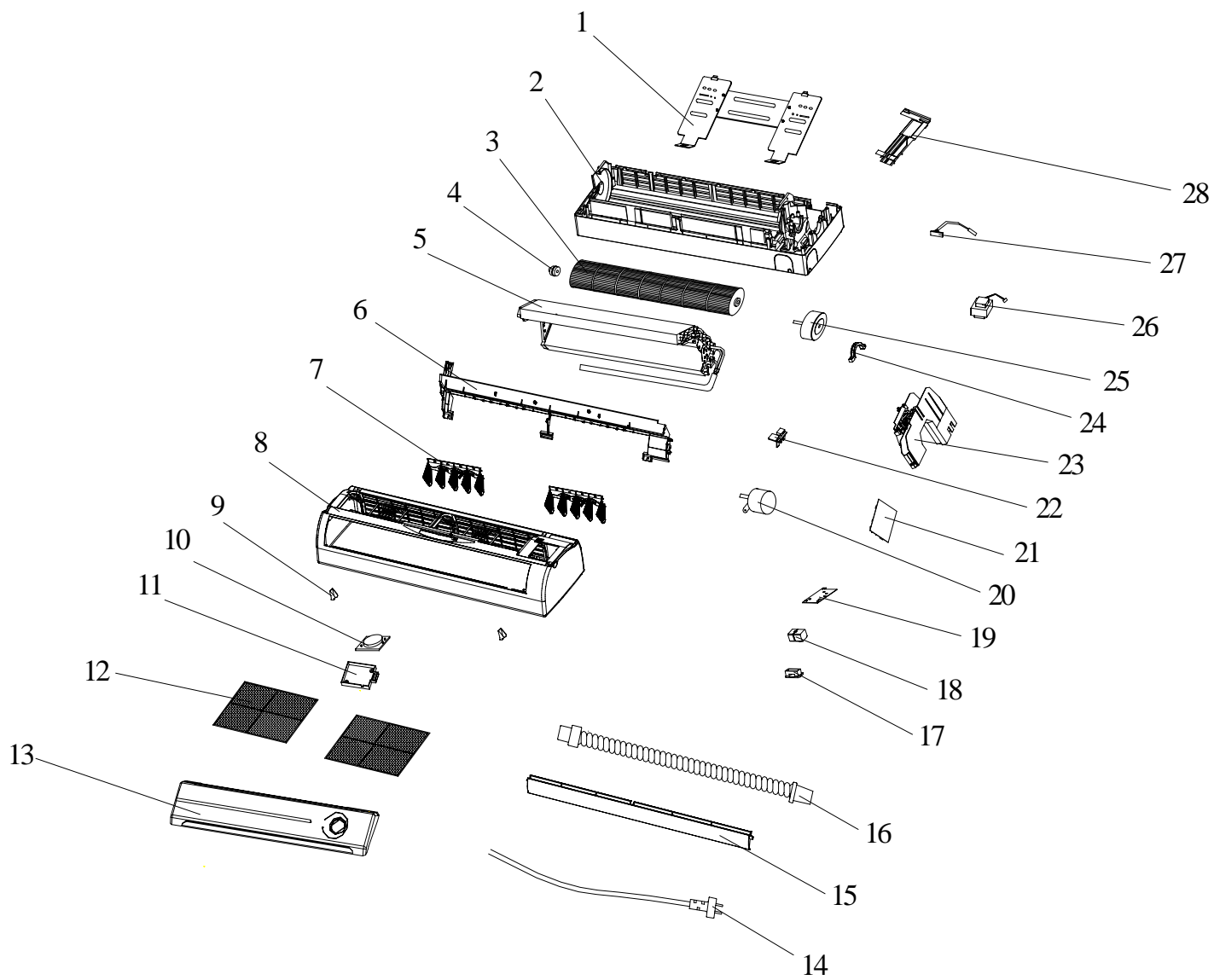
When the temperature of any condenser rise to 65 C, the corresponding compressor will stop to protect itself, Until the temperature of condenser drop down to 60 C.



C. High temperature protection of evaporator (in heating)

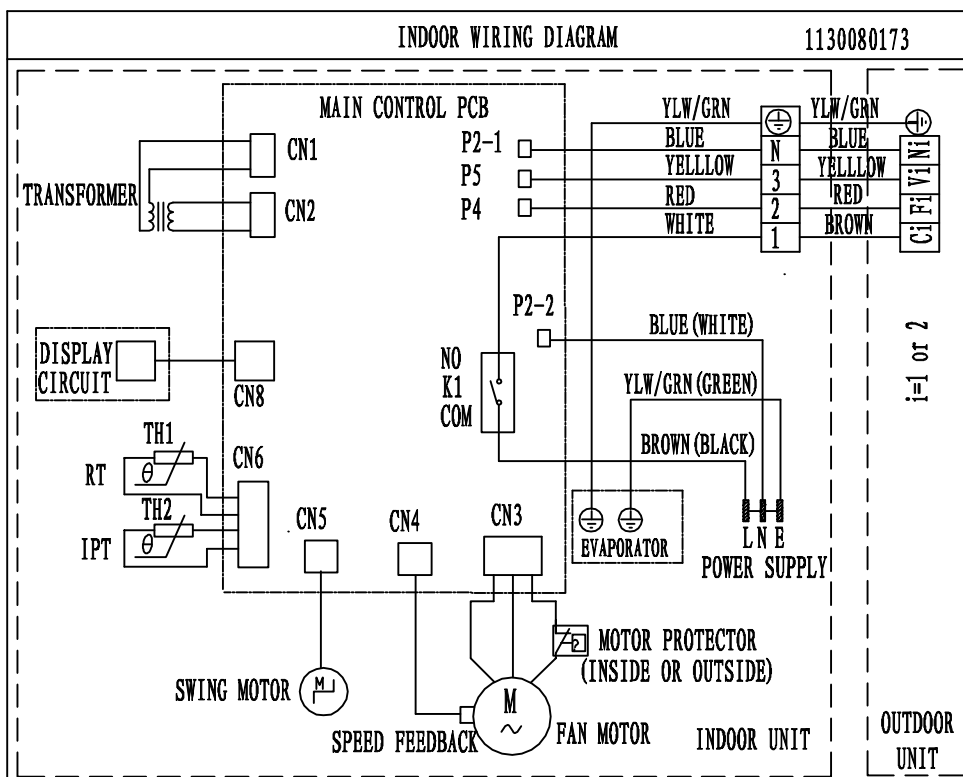
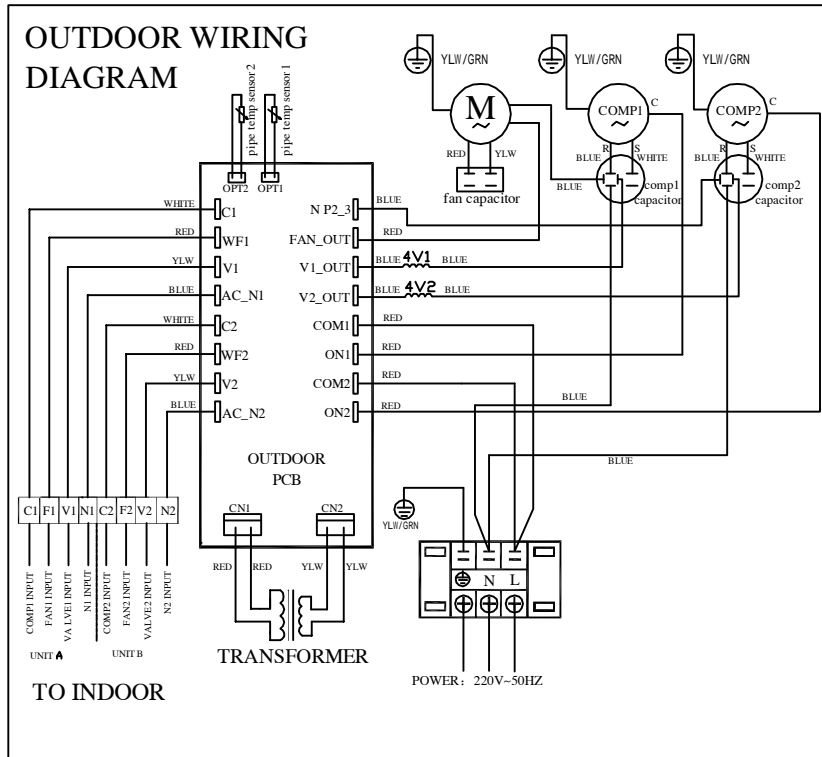
When the temperature of evaporator rise to 55 C, the outdoor fan motor will be stoped the first, after that if the temperature rises up to 63 C continuously, the compressor will stop. For sometimes while the temperature drop down to 48 C, the comoressor and outdoor motor will restart again.



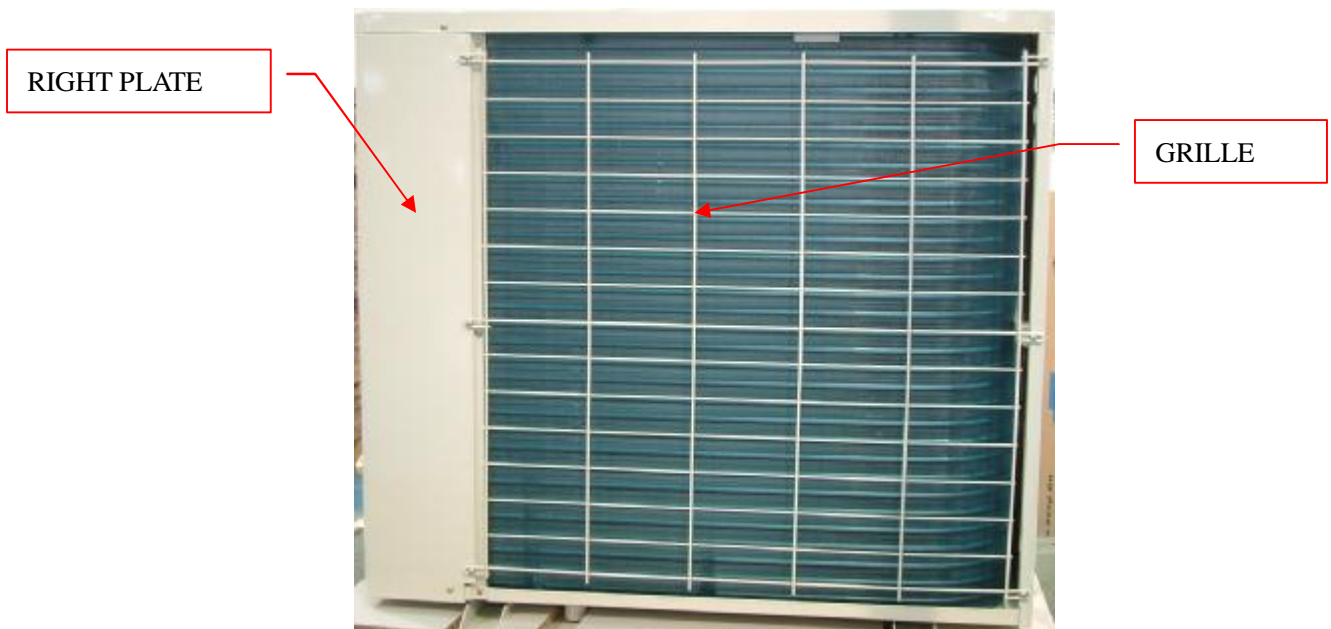
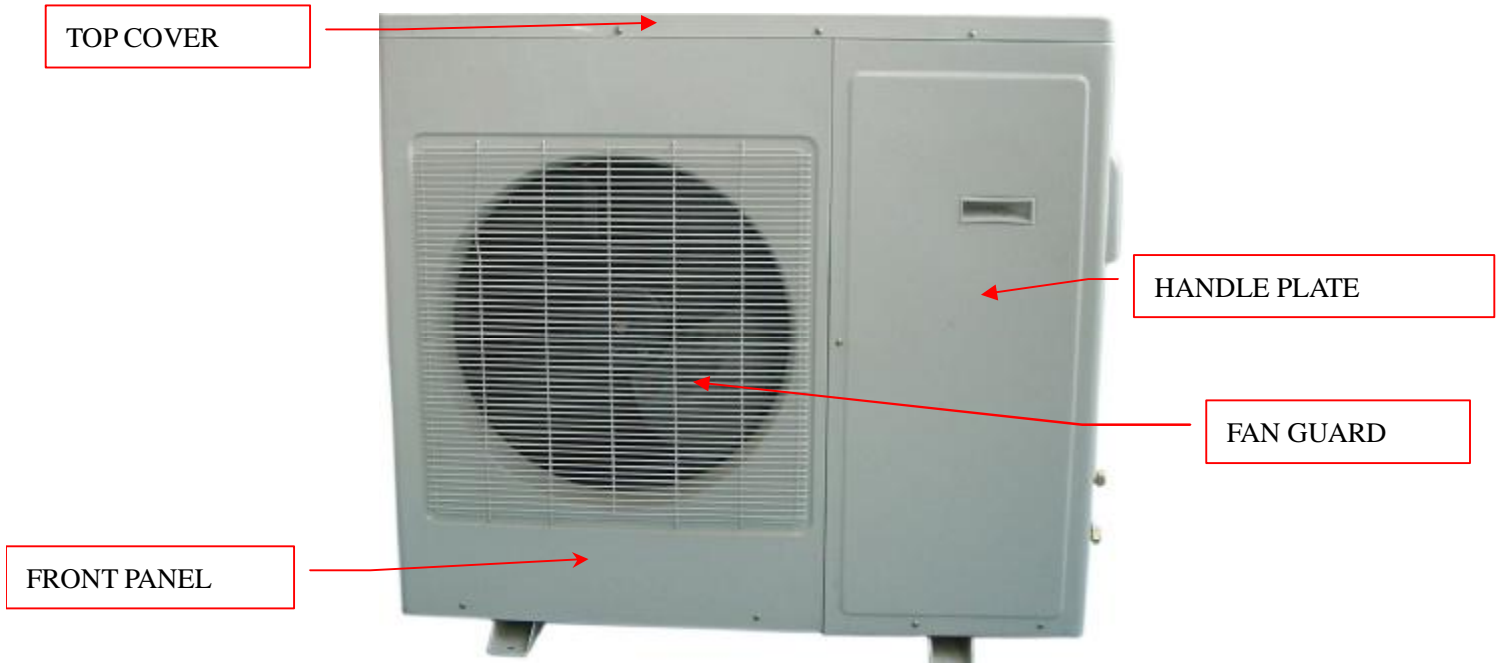
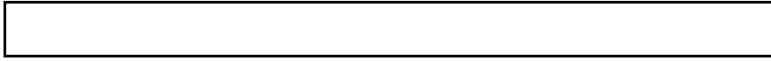


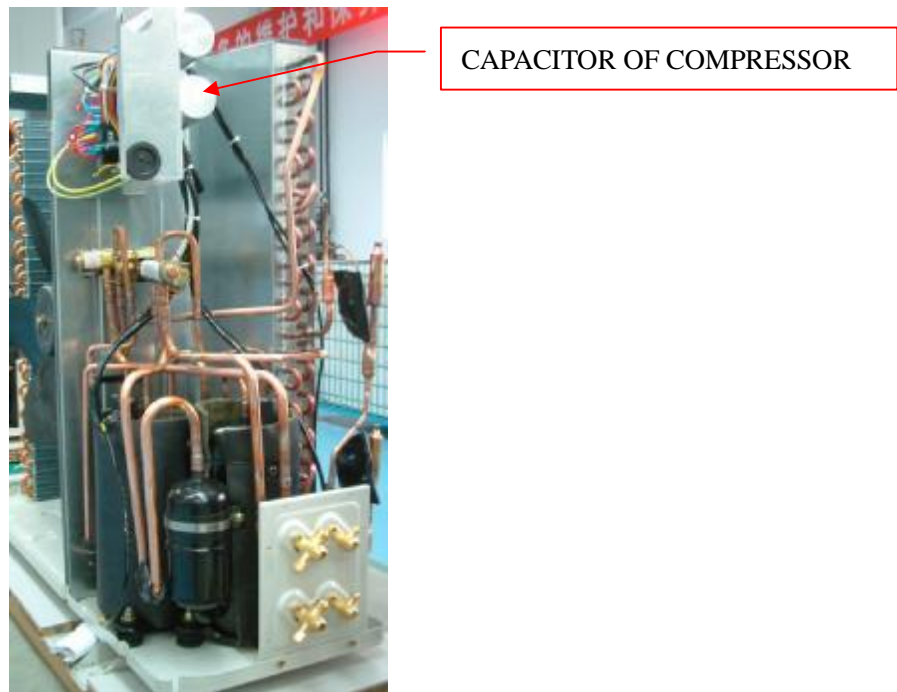
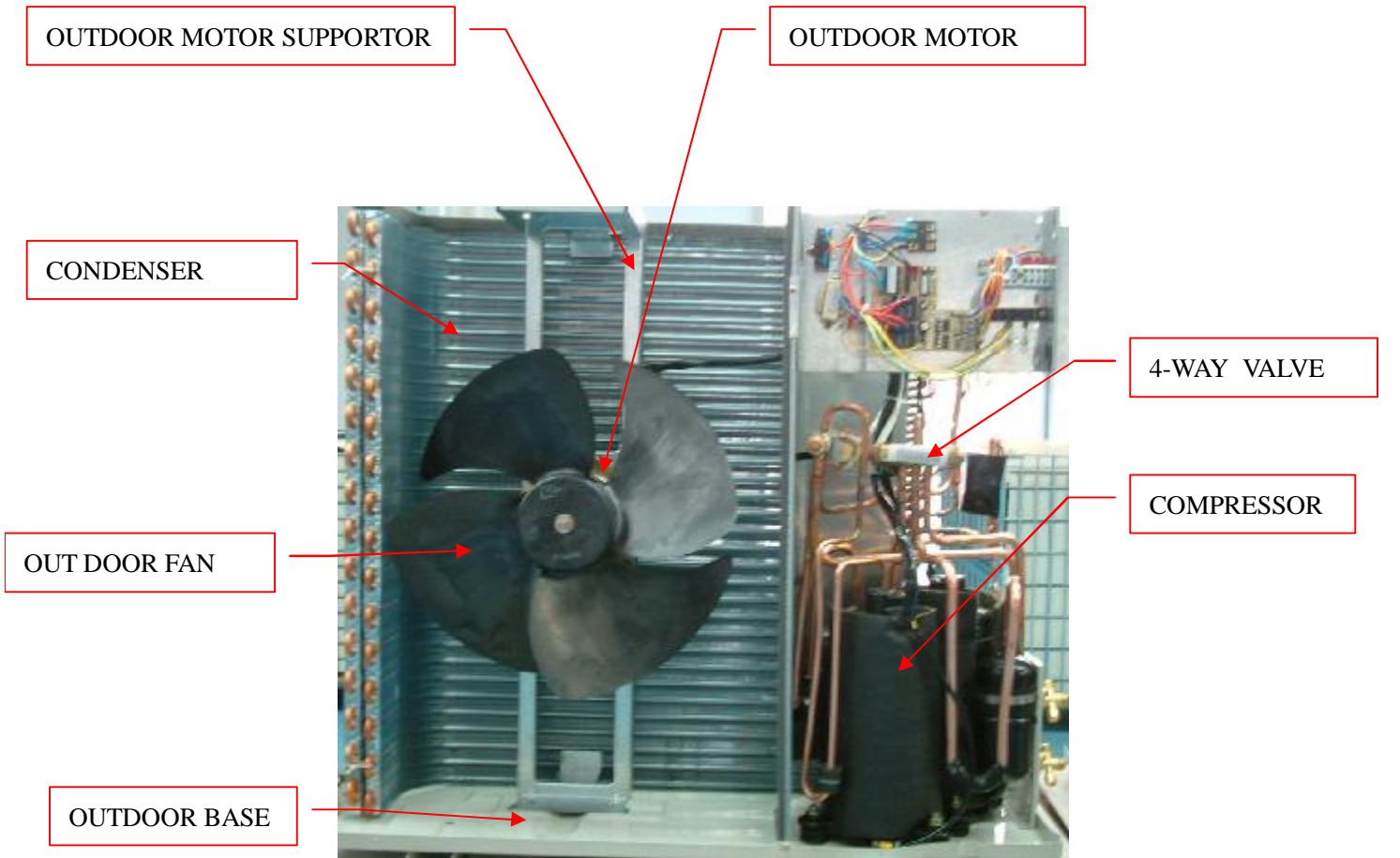
No.	Part No.	Part Name	Q'ty	Remark
1		Installation Plate	1	
2		Base	1	
3		Cross Fan	1	
4		Bearing Mount	1	
5		Evaporator	1	
6		Water Drainage Assembly	1	
7		Vertical Vane Assembly	2	
8		Face Frame	1	
9		Screw Cover	2	
10		Display PCB	1	
11		Display PCB Box	1	
12		Air Filter	2	
13		Front Panel	1	
14		Power Supply Cord	1	
15		Upper Vane	1	
16		Lower Vane	1	
17		Drainage Hose	1	
18		Cable Clamp	1	
19		Terminal	1	
20		Terminal Fixing Board	1	
21		Vane Motor	1	
22		Main PCB	1	
23		Sensor Holder	1	
24		Electrical Box	1	
25		Indoor Motor Cover	1	
26		Indoor Motor	1	
27		Transformer	1	
28		Pipe Temp. Sensor & Room Temp. Sensor Assembly	1	
29		In And Out Pipe Fixer	1	
30		Remote Controller	1	Not shown in Explosion view
31		Remote Controller Supporter	1	
32		Indoor Carton	1	
33		Left Foaming	1	
34		Right Foaming	1	

WIRING DIAGRAM



Explosion View (Outdoor)



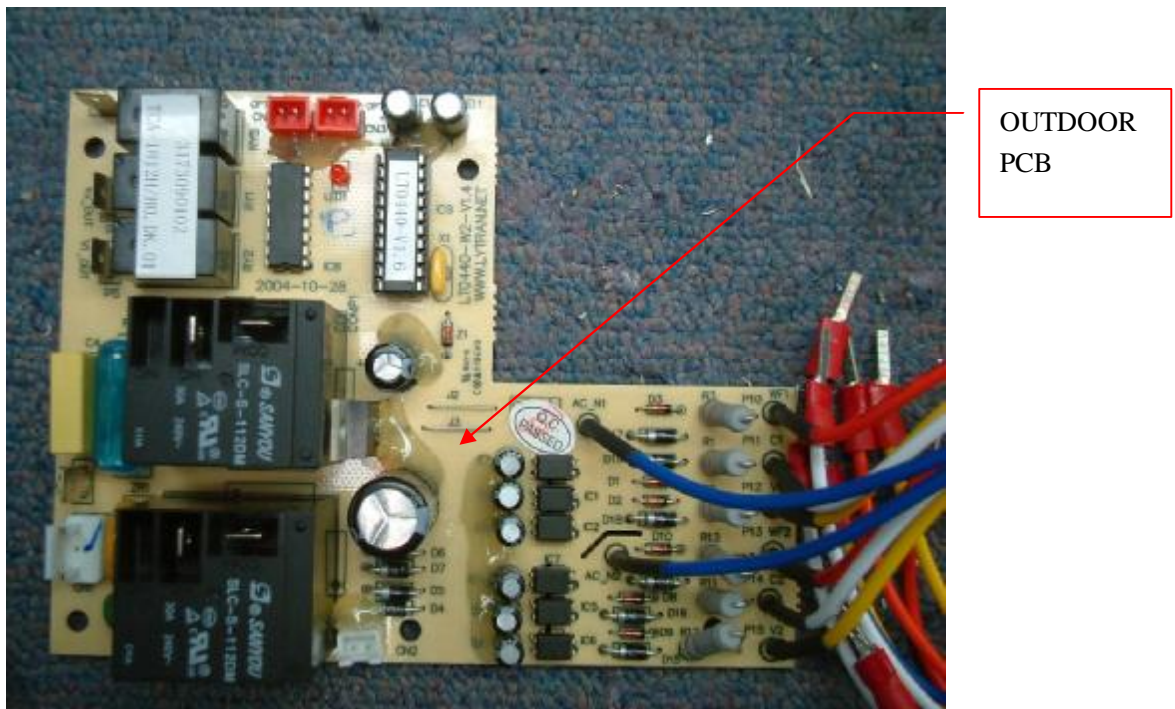
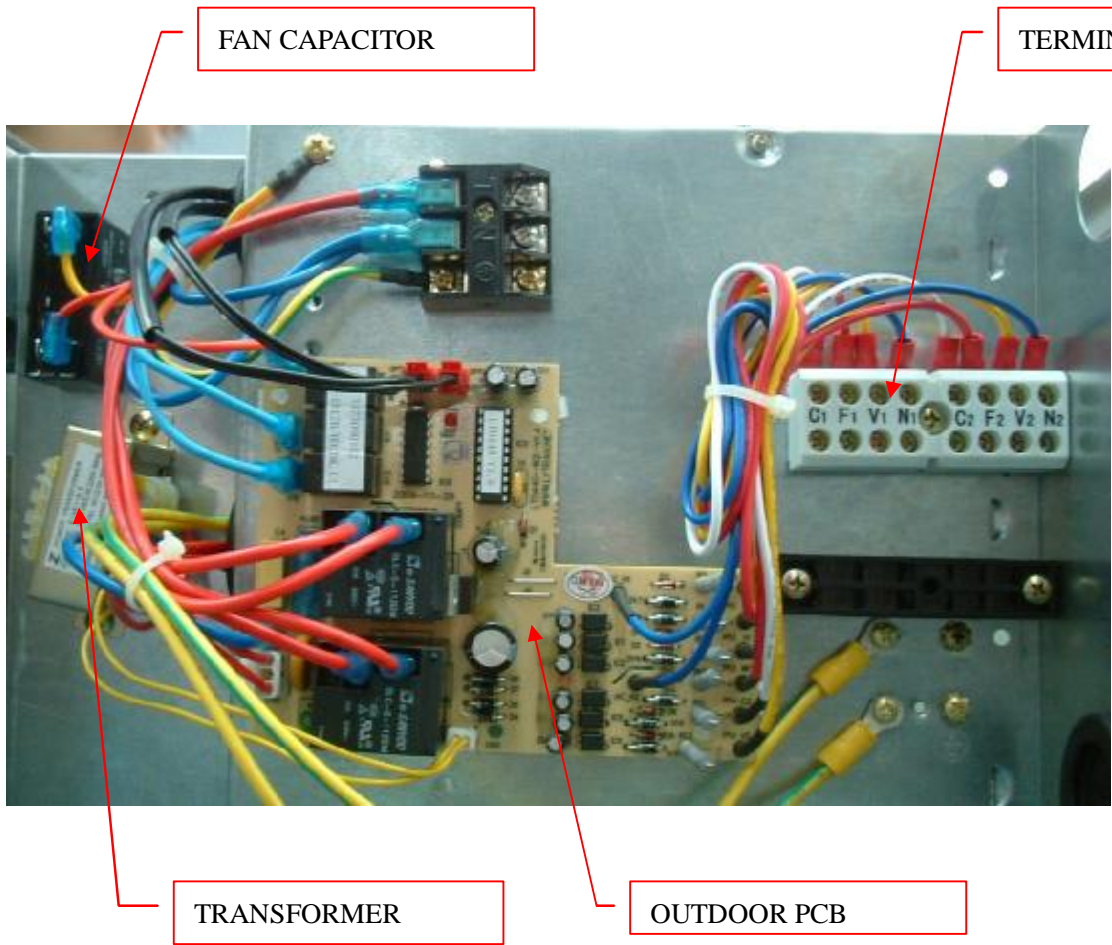




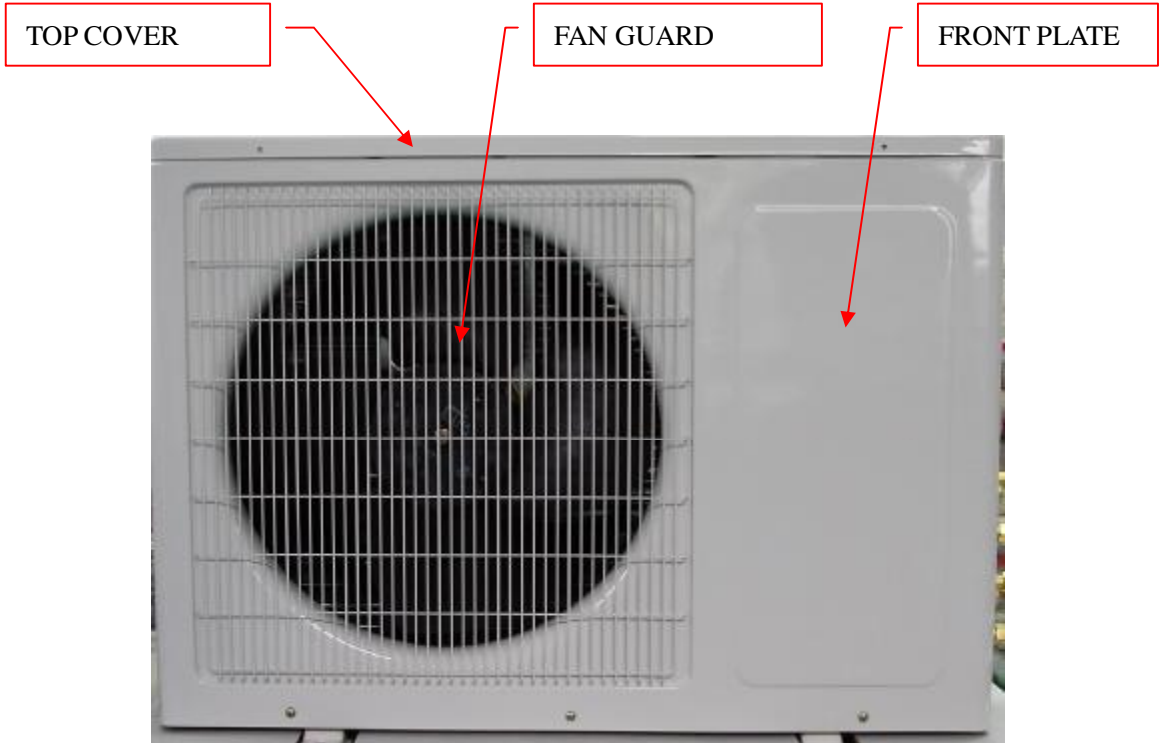
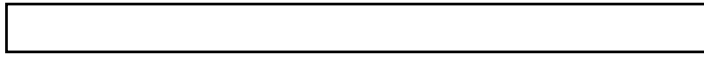
CAPILLARY

TWO-WAY VALVE

THREE-WAY VALVE

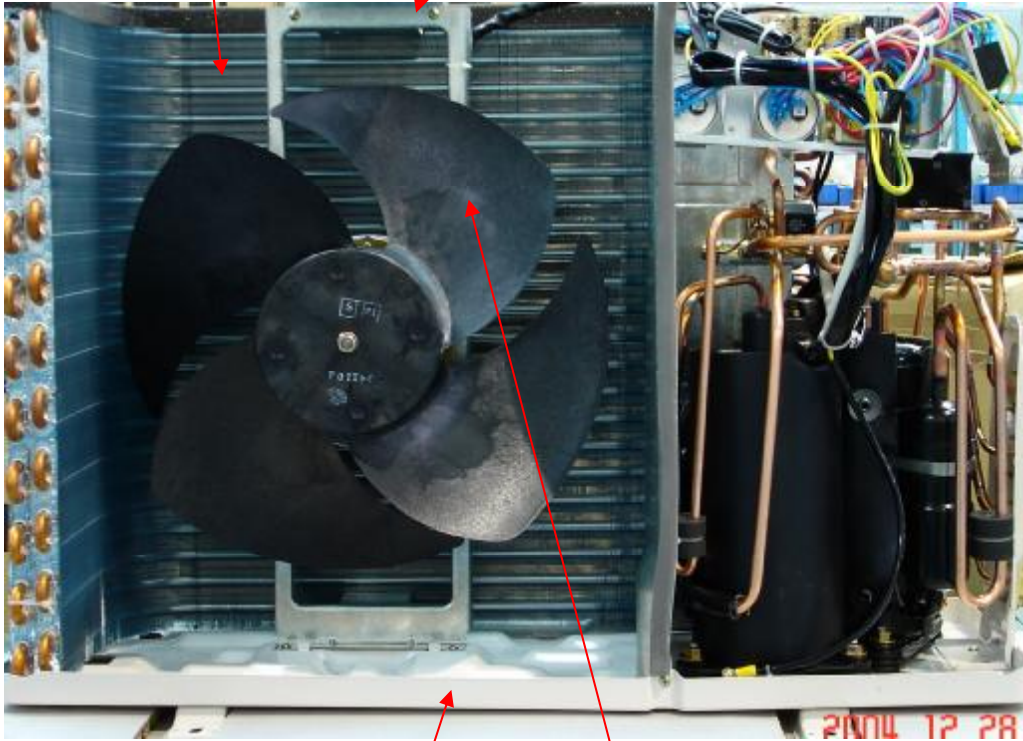


EXPLOSION VIEW (OUTDOOR)



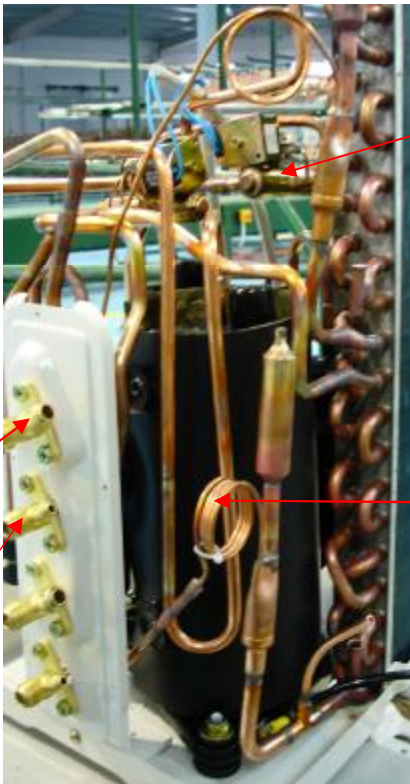
CONDENSER

OUTDOOR MOTOR SUPPORTOR



OUTDOOR BASE

OUTDOOR FAN

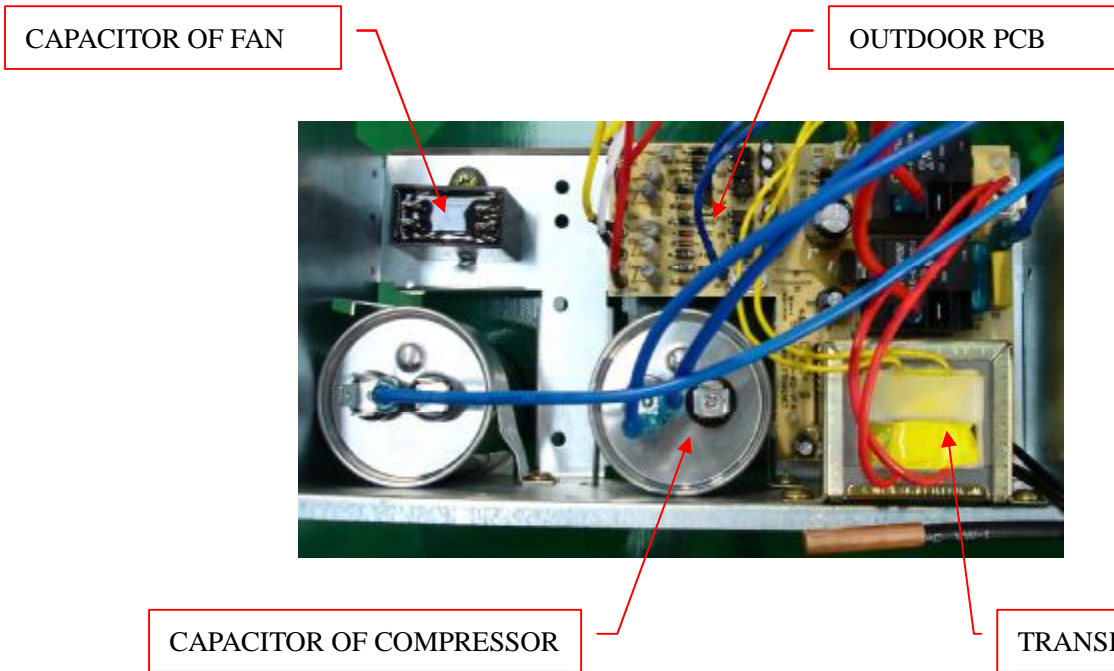
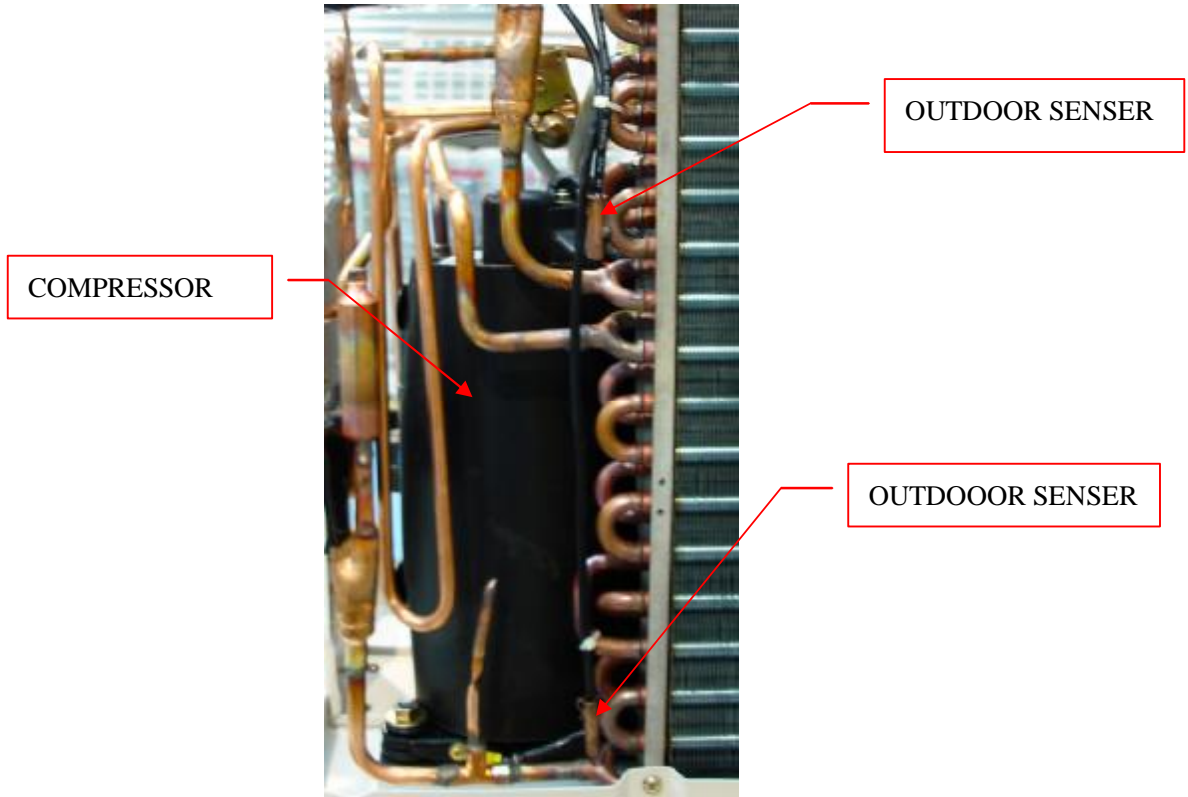


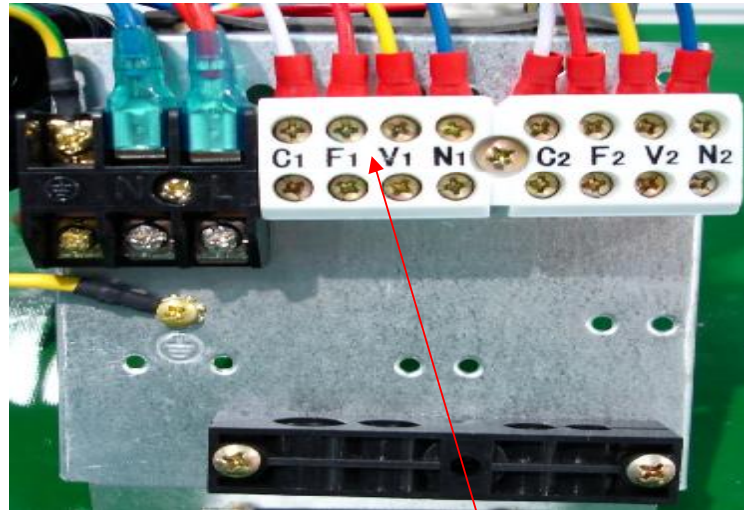
FOUR -WAY VALVE

THREE-WAY VALVE

CAPILLARY

TWO-WAY VALVE





TERMINAL